

SLT

DART AEROSPACE LTD		Work Order:	2434264
Description: Spring		Part Number:	D3141-1
Drawing: D3141 Rev.A		Qty:	2

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O			
2	PURCHASING	Issue P/O: <u>2008727</u> Make as per dwg D3141 Possible Supplier: Avialta (replaces Bell p/n 204-032-734-001) Material release note required	JP	09/30/10 05/07/30	
3	RECEIVING	Receive and inspect for transit damage Ensure material release note is attached	CL	05/11/01	2
4	QC	Inspect Level 6 Check dims to dwg	JP	05/12/08	2
5	STORES	Identify and stock	CL	05/12/13	2
6	EXPEDITING	Close W/O Inspect level 21 Cost / part	JP	05/12/15	2

Rev	Date	Change	Revised By	Approved
A	02.06.12	New Issue	NG	02.06.12

RELEASED





02/06/12

REFERENCE ONLY

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
05-12-08	4	Spring Hooks are 90° of each other instead of 65°		Acceptable		 05-12-08	 05-12-08	 05-12-08

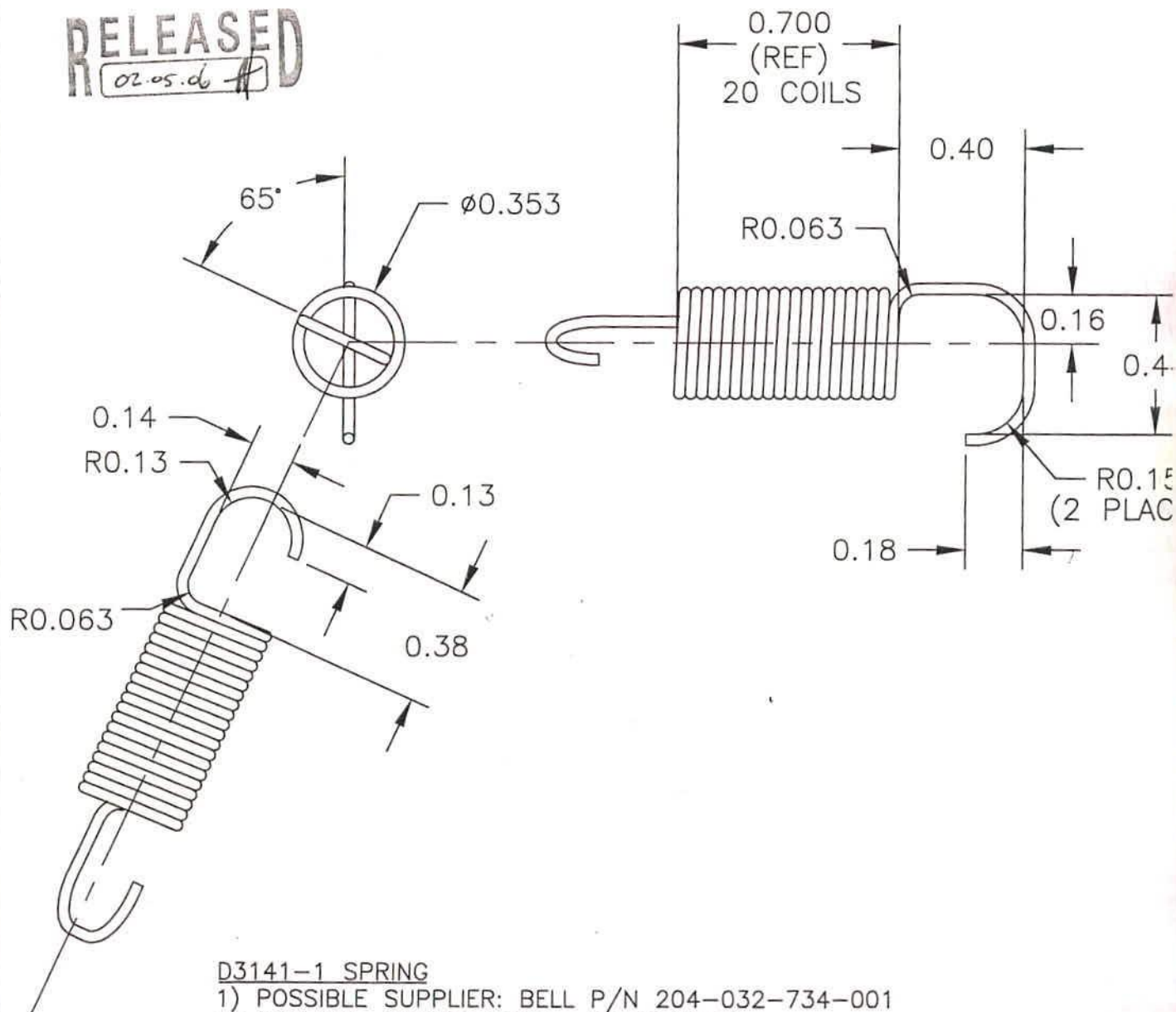
NOTE: Date & initial all entries



DESIGN #	DRAWN BY UP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3141	SHEET
DATE 02.05.01		TITLE SPRING	
A	02.05.01	NEW ISSUE	

SPECIFICATION CONTROL DRAWING

RELEASED
02-05-01



D3141-1 SPRING

- 1) POSSIBLE SUPPLIER: BELL P/N 204-032-734-001
- 2) MATERIAL: SPRING STEEL, $\phi 0.035$ WIRE
- 3) FINISH: CAD PLATE PER QQ-P-416F CLASS 1 TYPE II
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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